Product Data Sheet DIAION[™] CRB03

DIAION[™] CRB03 is a glucamine type chelating resin. It has a high selectivity for borate ion. It is recommended for borate separation process from various solutions, including brines and sea water.

| Product | | |
|---|--------------------|--|
| Grade Name | | DIAION [™] CRB03 |
| Туре | | Chelating Resin |
| Matrix | | Styrene-DVB, Highly Porous |
| Chemical Structure | —СН ₂ - | CH- CH ₃ CH ₂ N-CH ₂ (CH) ₄ CH ₂ OH OH |
| Functional Group | | N-Methyl Glucamine |
| Ionic Form | | Free Base |
| Specification | | |
| Whole Bead Count | - | 95 min. |
| Total Exchange Capacity | meq/mL | 0.7 min. |
| Water Content | % | 45 - 55 |
| Particle Size Distribution thr. 300 μm | % | 1 max. |
| Effective Size | mm | 0.35 - 0.55 |
| Uniformity Coefficient | - | 1.6 max. |
| Typical Properties | | |
| Shipping Density | g/L | 670 |
| Mean Particle Size | μm | 550 |
| Adsorption Isotherm of Boric Acid | mg/mL-R | 20 |
| Particle Density | g/mL | 1.11 |
| Total Swelling (FB to Cl) | % | 10 |





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Recommended Operating Conditions

| Maximum Operating Temperature°C10Effective pH Range6 - 1Minimum Bed DepthmmService Flow Ratem/h5 - 2 |
|--|
| Minimum Bed Depth mm 80 |
| · |
| Service Flow Rate m/h 5 - 2 |
| |
| Eluate HO |
| H ₂ SC |
| Eluate Concentration % HCl 2 - |
| H ₂ SO ₄ 1 - |
| Eluate Level g/L 50 - 10 |
| Eluate Flow Rate m/h 1 - |
| Regenerant NaO |
| Regenerant Concentration % NaOH 2 - |
| Regenerant Level g/L 20 - 4 |
| Regenerant Flow Rate m/h 1 - |
| Total Rinse Requirement BV 10 - 2 |



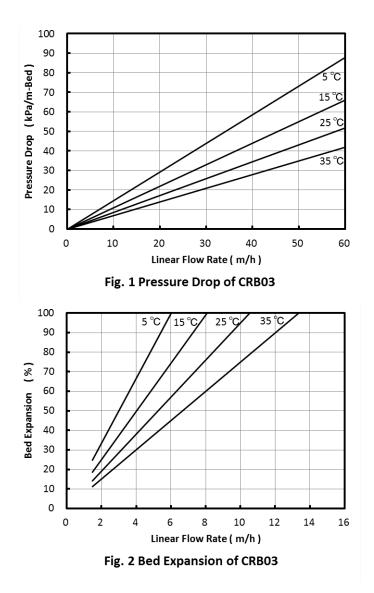




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Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of $DIAION^{TM}$ CRB03 resin in normal down flow operation is shown in the graphs below.



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