## **DIAION**<sup>™</sup> **SA12ALL**

DIAION $^{\text{TM}}$  SA12ALL is a gel type strongly basic anion exchange resin. It has a standard cross-linkages and excellent properties. A wide range of applications, especially in a field of manufacturing and processing pure water, is recommended.

Droduct		
Product  Grade Name		DIAION <sup>TM</sup> SA12ALL
Type		Strong Base Anion
Matrix		Styrene-DVB, Gel
Functional Group	Tvi	pe I (trimethyl ammonium groups)
Ionic Form	'	
IOIIIC FOITH		Cl
Specification		
Whole Bead Count	-	90 min.
Salt Splitting Capacity	meq/mL	1.3 min.
Water Content	%	48 - 55
Particle Size Distribution on 1180 $\mu m$	%	5 max.
Particle Size Distribution thr. 425 $\mu m$	%	1 max.
Effective Size	mm	0.45 min.
Uniformity Coefficient	-	1.6 max.
Typical Properties		
Shipping Density	g/L	670
Mean Particle Size	μm	660
Particle Density	g/mL	1.08
Total Swelling (Cl to OH)	%	24
Recommended Operating Conditi	ons	
Maximum Operating Temperature	°C	80 (Cl <sup>-</sup> )
		60 (OH <sup>-</sup> )
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	m/h	10 - 60
Regenerant		NaOH
Regenerant Concentration	%	NaOH 2 - 8
Regenerant Level	g/L	50 - 200
Regenerant Flow Rate	m/h	2 - 8



Total Rinse Requirement



 $\mathsf{BV}$ 



2 - 10

## **DIAION™ SA12ALL**

## **Hydraulic Characteristics**

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION<sup>TM</sup> SA12ALL resin in normal down flow operation is shown in the graphs below.

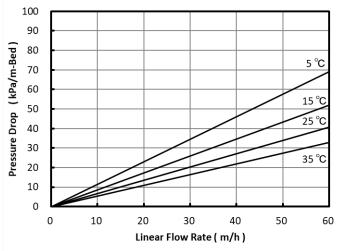


Fig. 1 Pressure Drop of SA12ALL

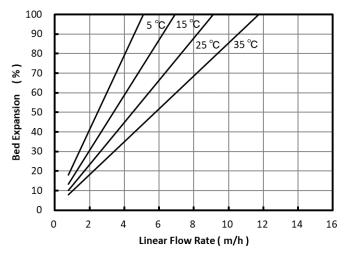


Fig. 2 Bed Expansion of SA12ALL

## **Notice**

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