## Product Data Sheet DIAION<sup>™</sup> WA30

DIAION<sup>™</sup> WA30 is a highly porous type weakly basic anion exchange resin. It has tertiary amine functionality with high regeneration efficiency. A wide range of applications, especially in a field of removal of organic substances, pretreatment of raw waters containing organic foulants, deionization and decolorization of starch hydrolysates, is recommended.

Product		
Grade Name	DIAION <sup>TM</sup> WA30	
Туре	Weak Base Anion	
Matrix	Styrene-DVB, Highly Porous	
Functional Group	Tertiary Amine	
Ionic Form		Free Base
Specification		
Whole Bead Count	-	95 min.
Total Exchange Capacity	meq/mL	1.5 min.
Water Content	%	43 - 55
Particle Size Distribution on 1180 $\mu m$	%	5 max.
Particle Size Distribution thr. 300 $\mu m$	%	1 max.
Effective Size	mm	0.40 min.
Uniformity Coefficient	-	1.6 max.
Typical Properties		
Shipping Density	g/L	630
Mean Particle Size	μm	680
Particle Density	g/mL	1.05
Total Swelling (FB to Cl <sup>-</sup> )	%	21
Recommended Operating Condition	S	
Maximum Operating Temperature	°C	100

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Operating pH Range		0 - 9
Minimum Bed Depth	mm	800
Service Flow Rate	m/h	10 - 40
Regenerant		NaOH
<b>Regenerant Concentration</b>	%	NaOH 1 - 4
Regenerant Level	% of ionic load	120
Regenerant Flow Rate	m/h	2 - 6
Total Rinse Requirement	BV	5 - 10

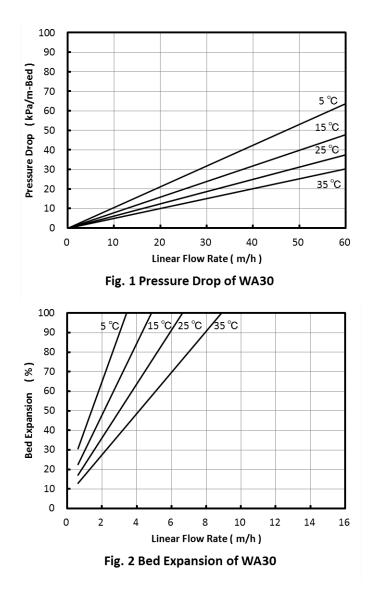




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## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of  $DIAION^{TM}$  WA30 resin in normal down flow operation is shown in the graphs below.



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